



GENERAL SAFETY RULES

Please note any instructions in the operating instructions before using the gun and the silencer.

Your specialist retailer will be pleased to assist you with the correct use.

When storing your gun and silencer, ensure they are protected against unauthorised access.

Learn how to use the silencer before you use it.

Before use, check for foreign matter in the silencer.

Make sure that the gun and the silencer have the same connection thread and that they are free of damage.

We recommend that you wear ear muffers at all times.

To prevent overheating, only limited series of shots may be fired (only use factory ammunition).

Cal. \leq 6.5 mm:
max. 15 shots

Cal. \leq .30(7.62 mm):
max. 25 shots

Cal. \leq .375(9.3 mm):
max. 15 shots

Firing longer series of shots will make the silencer reach very high temperatures.

The maximum temperature must not exceed 200 °C - risk of injury due to burning!

When shooting, condensate may form and become an aggressive liquid in combination with the powder residues, which in turn lead to corrosion.

Before firing longer series of shots, it is necessary to remove the two front sealing rings as well as any protective silencer sleeve that may have been installed.

Screwing on a silencer may mean a loss of zero. It is therefore necessary to re-zero the gun. After zeroing the gun, the gun should retain zero even if the silencer is removed and refitted.

Therefore, remove the silencer immediately after using the gun and dry it.

Before starting another series of shots, it is necessary for the silencer to cool down to hand temperature.



DISCLAIMER, WARRANTY

We are not liable in any way for improper or negligent use.

Likewise, we are not liable in any way for the failure of the silencer for any physical injury or damage to property that occurs as a result of:

- ⊖ criminal or negligent use
- ⊖ improper or careless use
- ⊖ any changes to the silencer
- ⊖ due to inadequate care and cleaning
- ⊖ due to the overheating of the silencer (max. 200 °C)

We are not under any circumstances liable for incidental or consequential damages such as damage to property, loss of business, income or profits.

To benefit from the warranty, the silencer must be given to an authorised specialist retailer for further consideration.

Krontec provides a 10-year warranty on the inner titanium core and a 2-year warranty on material and manufacturing defects.

The warranty is only valid if the silencer has been fitted by an authorised gunsmith.

Legal information:

The legal regulations of the individual federal states regarding the acquisition, ownership and use of silencers must be complied with!



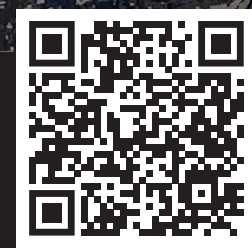
INN@GUN 50 TITAN EX
SILENCER
by Krontec | www.innogun.de

INSTRUCTION MANUAL



INN@GUN **KRONTEC**

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INN@GUN





FITTING AND ALIGNING THE SILENCER



Due to its eccentric design, it is necessary for the silencer to be aligned with the barrel.

- Use the provided multi-tool for the alignment.
- Start by screwing the silencer onto the muzzle thread until it stops (using your hand).



- Using the Allen key provided, unscrew the lock screw from the casing for a half to one complete turn.
- Now insert the tool into the fire tube and remove the silencer element (approx. 3 turns).



- The silencer can now be aligned with the barrel. To do this, refer to the scale at the front (alignment above pistol grip).



- Adjust the silencer element very gently using the multi-tool and 2 fingers. In this respect, it is necessary to ensure that the end surface of the fire tube and the silencer element are at the same level (the same height).
- Fix the aligned silencer in place by tightening the lock screw to approx. 1.5 Nm. It may be the case that the silencer still turns a little.



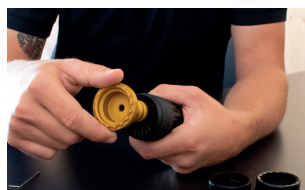
- Now tighten the silencer element using the multi-tool. Do not use any other tools to do this. Hand-tight with three fingers is enough.
- When it is fitted again (to the same gun), the silencer will now be aligned in the same way at all times.



DISASSEMBLY - CLEANING - ASSEMBLY



In the case of normal hunting use, cleaning the silencer every 80-100 shots is sufficient.



- Use the provided multi-tool for the disassembly.



- To do this, start by removing the lock screw.



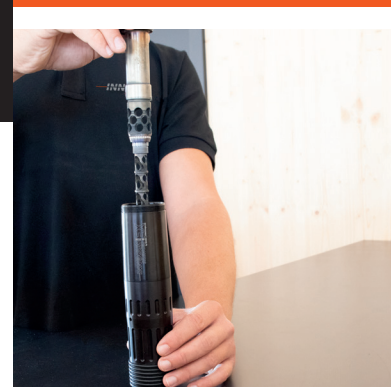
- If it is not possible to release the union nuts by hand, tighten the tool in a vice in order to remove the two union nuts.



- Now insert the tool with the appropriate calibre insert into the fire tube and release the bolt element.



- After this, you can separate the outer housing from the chamber element.
- The silencer insert can be cleaned in an ultrasonic bath or in a cleaning bath (e.g. detergent). The silencer housing can be wiped clean with a cloth which is moistened with gun oil or silencer cleaner.



- Position the housing on the Table and insert the fire tube along with the rear cover. The rear washer and the housing include a line for their alignment.



- Ensure the concentricity. Insert the chamber element from the front.



- Tighten the chamber element manually using the multi-tool. The fire tube and the end surface of the inner core must flush with each other! Now, fit the front washer (with the inscription facing outwards).



- Screw on both end caps so that the marking on the rear end cap is between the two markings on the housing. Use the multitool to do this.



- Align the silencer with your gun.
- Adjust the silencer element very gently using the multi-tool and 2 fingers. In this respect, it is necessary to ensure that the end surface of the fire tube and the silencer element are at the same level (the same height).
- Fix the aligned silencer in place by tightening the lock screw to approx. 1.5 Nm.
- Now tighten the silencer element using the multi-tool.
- When it is fitted again (to the same gun), the silencer will now be aligned in the same way at all times.

All of the components must be completely dry before reassembly.

Reassemble and fit the silencer in reverse order

The threads and seals should be lubricated using heat-resistant lubricant (e.g. copper paste).